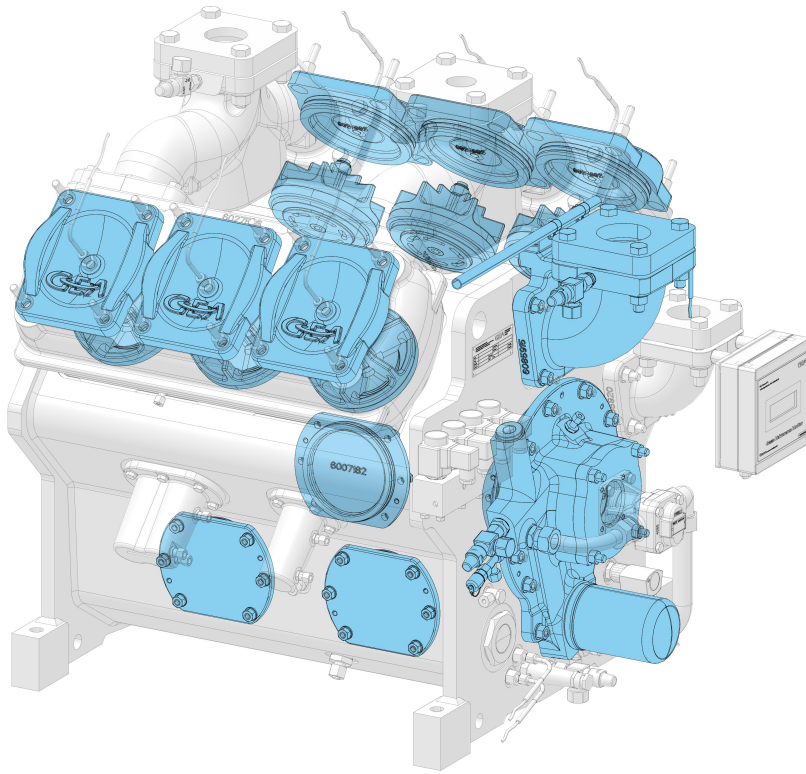


SPARE PARTS CATALOGUE

Instruction for KIT-A 3781016



Maintenance A

Grasso V 300(T) .. V 600(T)& VHP Series

Company: GEA Refrigeration Netherlands N.V.

Document Number: 0087901

Version: 009 / Language: EN-GB /Publication date: 03.07.2025

Table of Contents

1 General 4

1.1 Release notes 4

1.2 Manufacturer address..... 4

1.3 Customer service..... 4

1.4 Order information..... 4

1.5 Mounting information..... 4

2 Replacement parts..... 5

2.1 Packing List and QR Codes..... 5

2.2 Service kit A..... 7

1 General

1.1 Release notes

#	Reference / Hyperlink contents of revision	Description
	Service Kits Instruction for KIT-A 3781016	GEA Refrigeration Netherlands N.V. Version 009 Release date 03.07.2025
	Previous versions	005, released December-2023 006, released February - 2024 007, released April - 2024 008, released April - 2025
1	Small fixes version 009	Updated QR codes

1.2 Manufacturer address

GEA Netherlands N.V.
Parallelweg 25
Netherlands
5223 AL 's-Hertogenbosch

1.3 Customer service

Phone	+31 73 6 203 911
Email	pistonspareparts@gea.com
Website	www.GEA.com

1.4 Order information

Our web shop <https://blushop.gea.com/> is recommended to identify and/or to order the right spare parts.

1.5 Mounting information

ATTENTION

How to assemble the parts is described in the Maintenance Instruction manual (MI). Refer to 2.1 Packing List and QR Codes for the QR-codes for the available documentation.

- To replace parts, follow the instructions in the Maintenance Instruction manual (MI).

2 Replacement parts

2.1 Packing List and QR Codes

0087901 Packing List and Document References for Service Kit A,
3781016, V 300(T), V 300HP, V 450(T), V 450HP, V 600(T), V 600HP

			
SPC-KitA-VM+VHP 310292	II-V 166213	MI-V 166185	SPC-Parts-VM 166190
			
	II-VHP 247632	MI-VHP 248394	SPC-Parts-VHP 242925

Figure 2-1 - QR Document References 3781016 -Service Kit A, 3781016, V 300(T),V 300HP, V 450(T), V 450HP, V 600(T), V 600HP

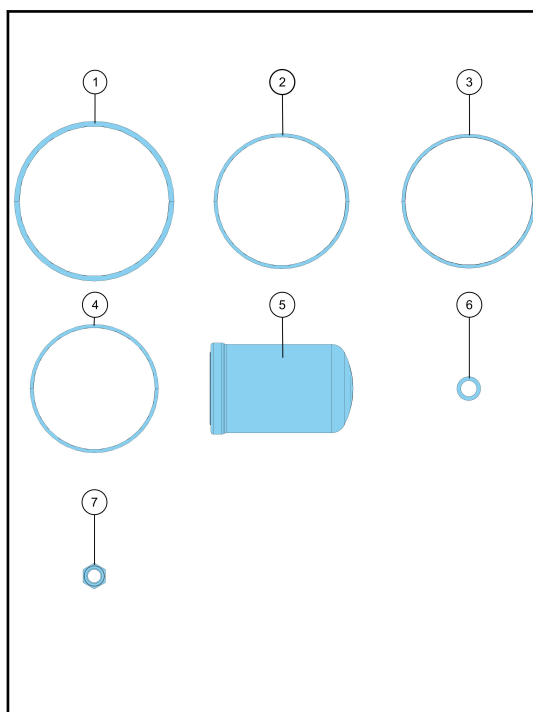


Figure 2-2 - Packing List 3781016 - Service Kit A,
3781016, V 300(T), V 300HP, V 450(T), V 450HP,
V 600(T), V 600HP

Position Description

1	1x 0952742 O-RING 160
2	1x 0952789 O-RING 137
3	4x 0952363 O-RING 136
4	2x 0952353 O-RING 130
5	1x 0711027 OILFILTER V-L CONTINUE
6	1x 1139800 LOCKING RING M16
7	1x 0145800 LOCKING NUT M16

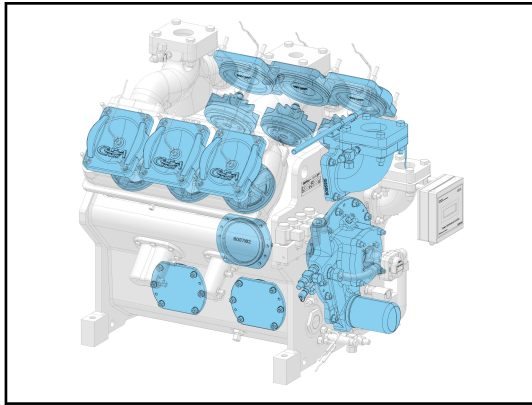


Figure 2-3 - Overview 3781016 - Service Kit A,
3781016, V 300(T), 300HP, V 450(T), 450HP, V
600(T), 600HP

2.2 Service kit A

Service Kit A, 3781016, V 300(T), V 300HP, V 450(T), V 450HP, V 600(T), V 600HP

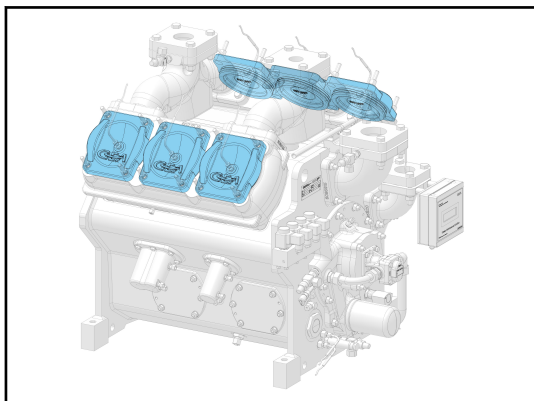


Figure 2-4 - CYLINDER HEAD COVER

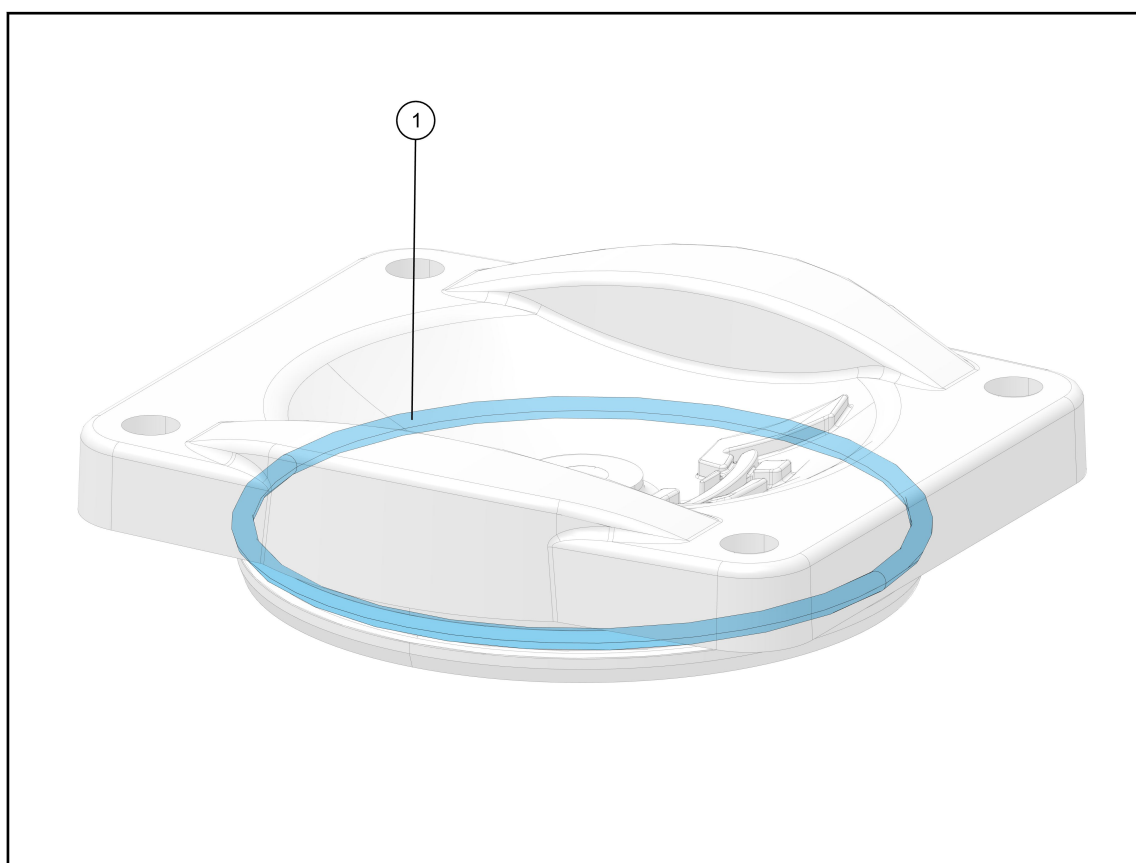


Figure 2-5 - CYLINDER HEAD COVER O-RING

Position	Description	Position	Description
1	1x 0952742 O-RING 160		

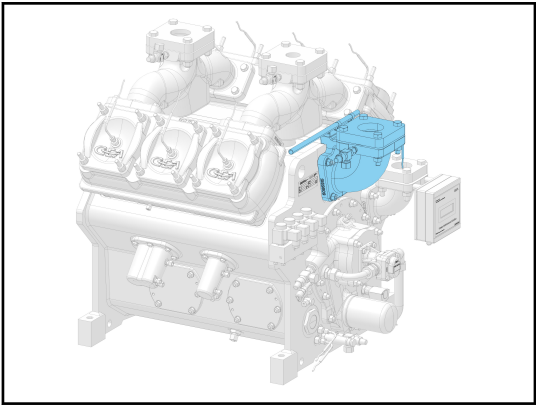


Figure 2-6 - SUCTION ELBOW

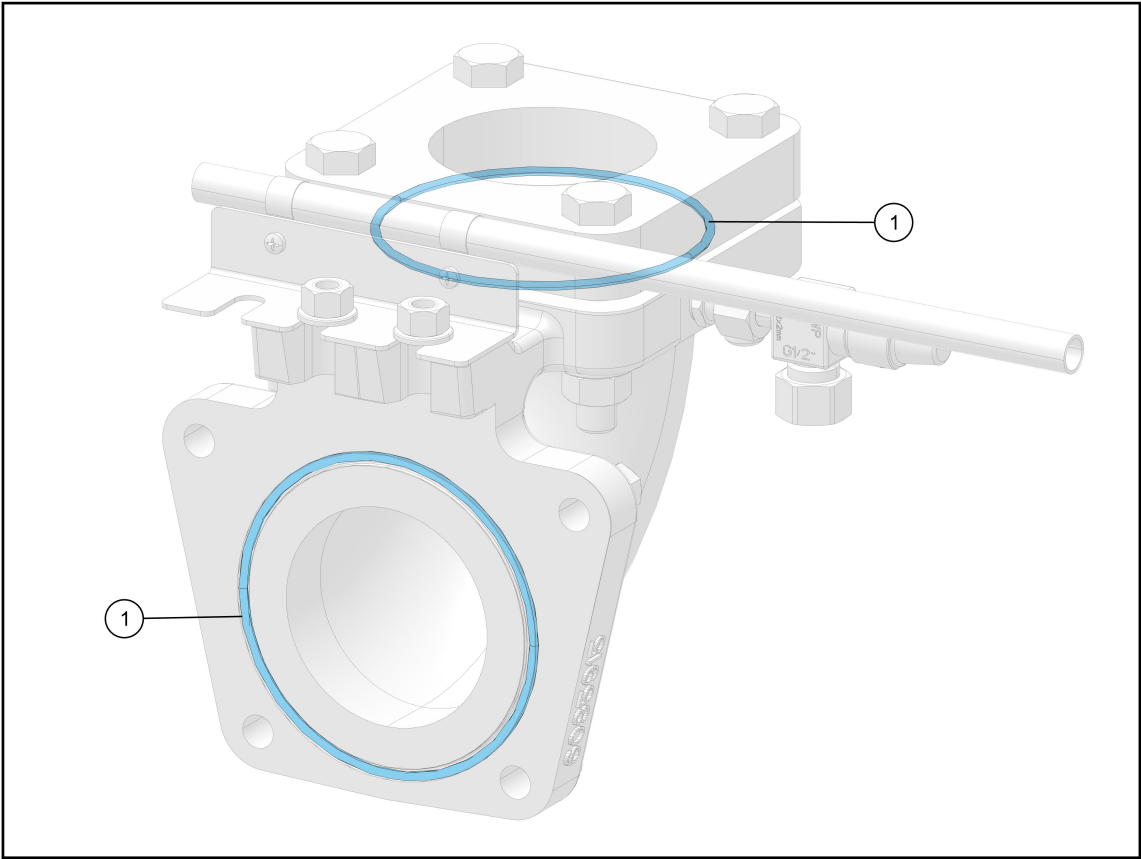


Figure 2-7 - SUCTION ELBOW

Position Description		Position Description	
1	1x 0952353 O-RING 130		

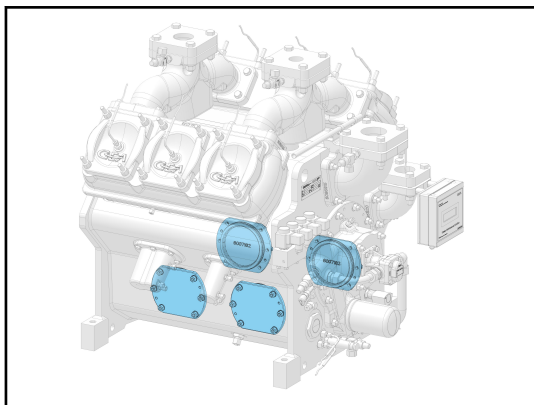


Figure 2-8 - SERVICE COVER

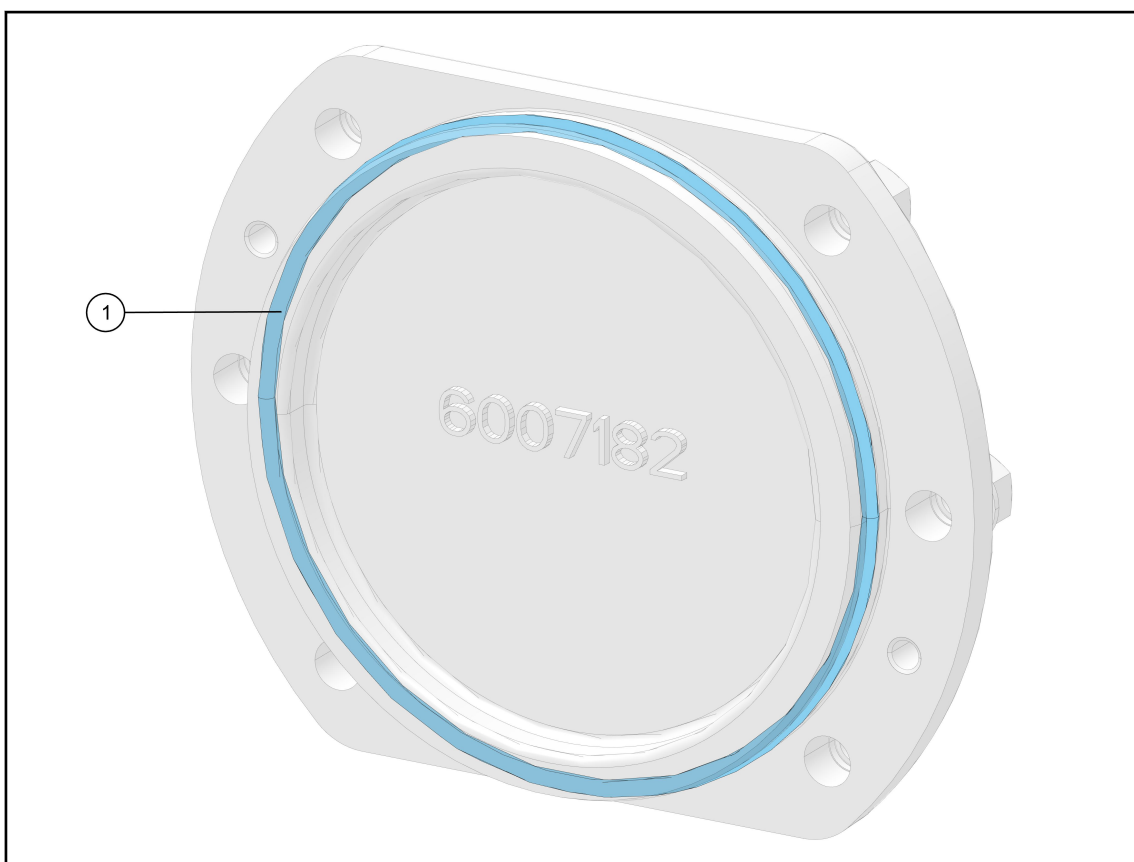


Figure 2-9 - SERVICE COVER

Position	Description	Position	Description
1	1x 0952363 O-RING 136		

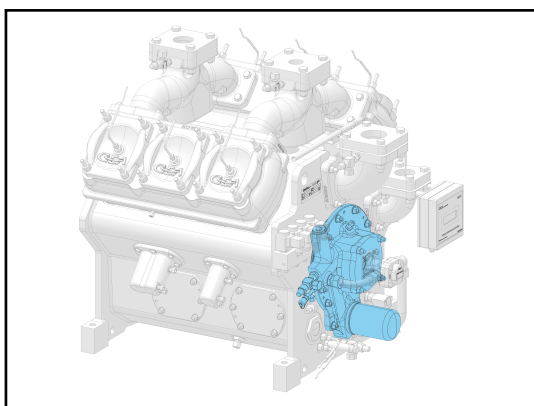


Figure 2-10 - OIL FILTER

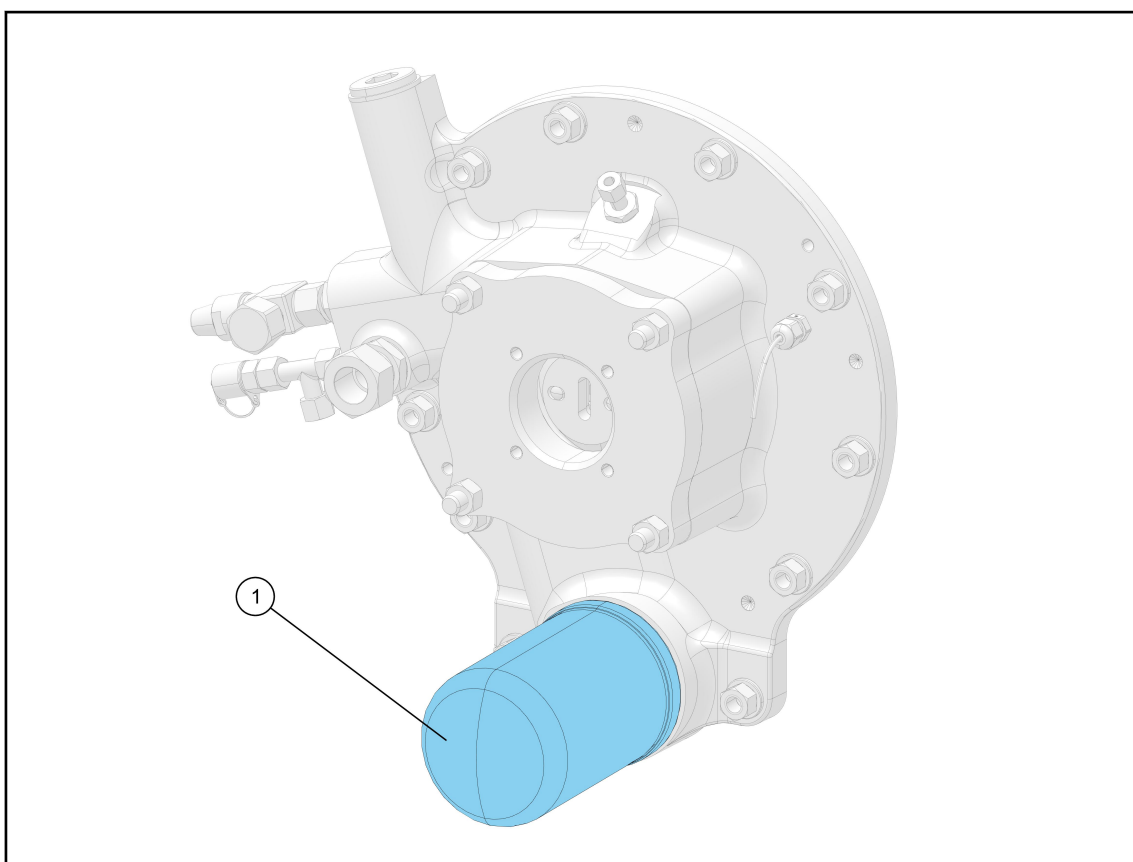


Figure 2-11 - OIL FILTER

Position	Description	Position	Description
1	1x 0711027 OIL FILTER GRASSO V		

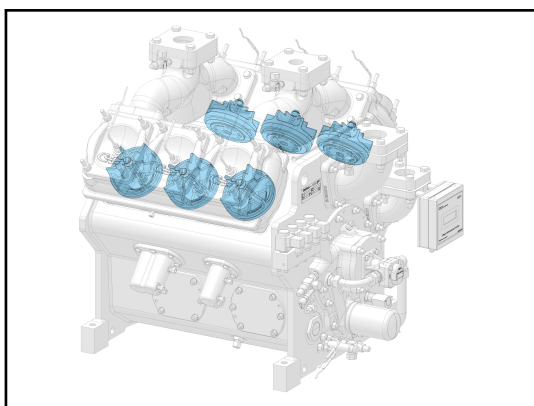


Figure 2-12 - DISCHARGE VALVE

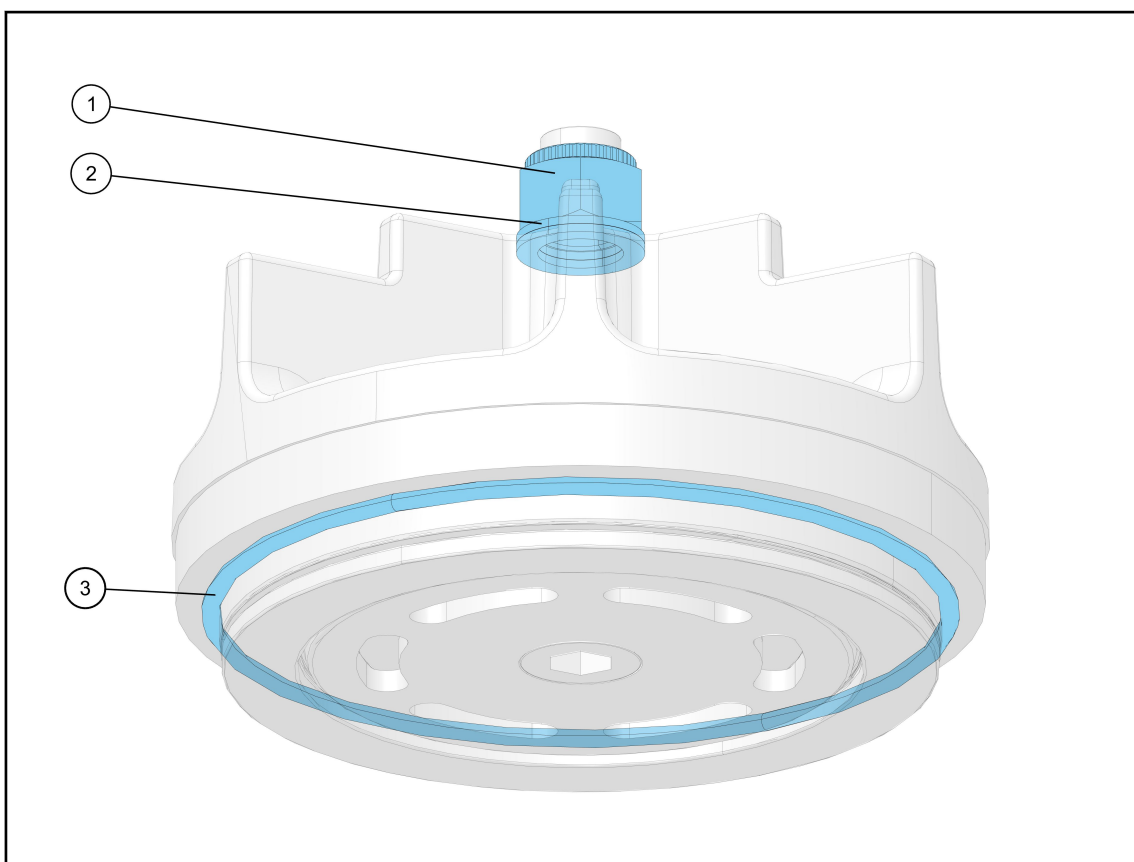


Figure 2-13 - DISCHARGE VALVE

Position	Description	Position	Description
1	1x 0145800 LOCKING NUT M16	2	1x 1139800 LOCKING RING M16
3	1x 0952789 O-RING 137		

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