GEA MANURE DECANTER FOR MANURE SEPARATION.

With the highest separation efficiency of Nitrogen (N) und Phosphate (P_2O_5).







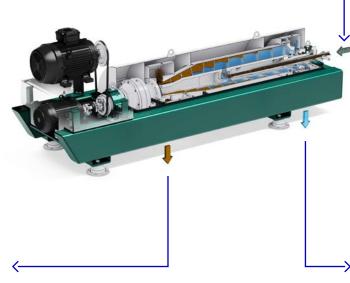
BEST SEPARATION OF NUTRIENTS N AND P₂O₅



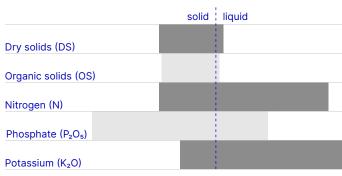
Liquid manure obtained from animal husbandry is a valuable fertilizer in modern agriculture. It must, however, be properly integrated into the natural nutrient cycle. GEA manure Decanter turn manure into a recyclable resource to generate energy and reusable material – with the best possible yields. The aim is to process the liquid manure, to treat the associated nutrient surpluses and to take specific advantage of the resultant products.

Maximizing nutrient efficiency. GEA manure Decanters transform manure into a valuable resource.

Decanter feed				
Raw manure	(A)		(A)	
Dry solids (%)	4 - 7	6 - 10	7 - 10	
Organic solids (%)	3.5 - 5.5	5.0 - 7.0	5.5 - 8.0	
Nitrogen (kg/t)	4.2	7.2	4.4	
Phosphate (kg/t)	3.0	4.2	1.6	
Potassium (kg/t)	4.3	7.2	6.2	

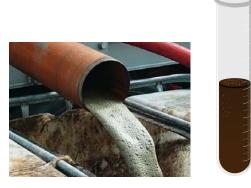


Solid fraction			
	(43)	8	(A)
Dry solids (DS)	> 27 %	> 30 %	> 30 %
Organic solids (OS)	> 23.5 %	> 23.9 %	> 23.8 %
	25 %	35 %	40 %
Nitrogen (N)	7.9 kg/t	14.5 kg/t	9.6 kg/t
	60 %	75 %	70 %
Phosphate (P ₂ O ₅)	13.6 kg/t	18.2 kg/t	6.1 kg/t
	5 %	15 %	25 %
Potassium (K ₂ O)	1.6 kg/t	6.2 kg/t	8.4 ka/t



Properties raw manure

- Difference in animal species, food, maturity, etc.
- Nitrogen binds partly to solid (N_{org}) and is partially soluble (N_{min})
- P₂O₅ binds mostly to solids
- K₂O is completely soluble
- Decanter removes particles down to microns
- Major reduction of Chemical Oxygen Demand (COD) level in liquid fraction (> 50 – 90 %)



Liquid fraction			
	£3		
Dry solids (DS)	> 2.5 %	> 2.5 %	> 3.5 %
Organic solids (OS)	> 1.6 %	> 2.3 %	> 2.2 %
	75 %	65 %	60 %
Nitrogen (N)	3.6 kg/t	5.7 kg/t	3.2 kg/t
	40 %	25 %	30 %
Phosphate (P ₂ O ₅)	1.4 kg/t	1.3 kg/t	0.6 kg/t
	95 %	85 %	75 %
Potassium (K ₂ O)	4.7 kg/t	7.4 kg/t	5.7 kg/t

YOUR BENEFITS

- Highest separation efficiency of Nitrogen (40 %) and P₂O₅ (70 %) by the use of g-forces
- No need for chemicals
- No filtration system, therefore no blockages
- Very compact design (4 m³/m²)
- Easy installation and operation
- PLC controlled and therefore a completely independent operating system
- · Automatic adaptation of fluctuating feed streams
- Ability to build on mobile unit, complete with pumps and other equipment
- Global service organization, 24 /7 availability



Mobile decanter systems can be seamlessly integrated into ongoing operations and provide



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