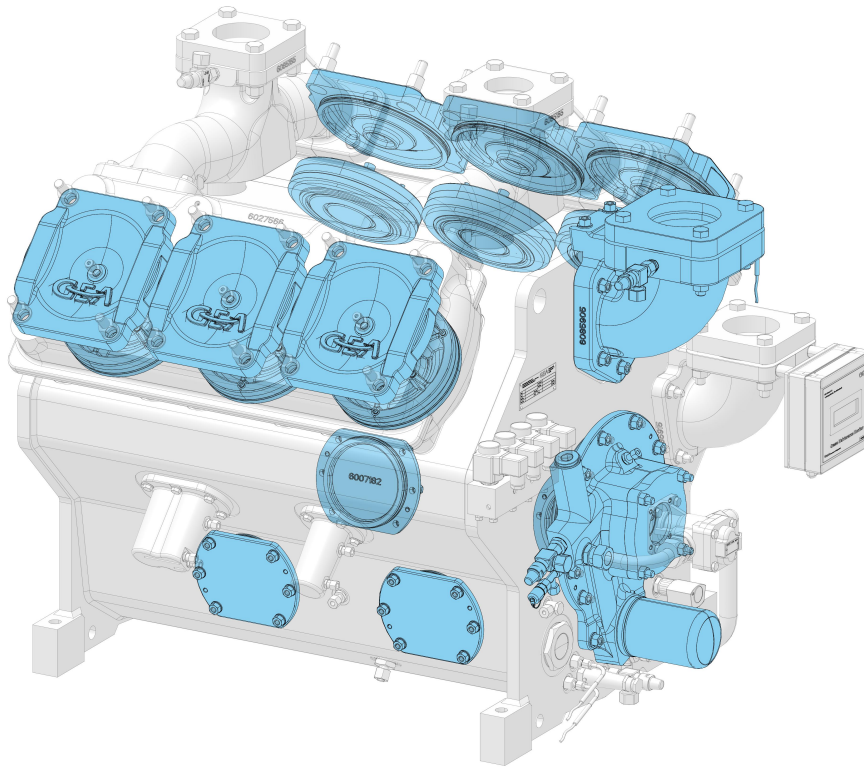


# SPARE PARTS CATALOGUE

Instruction for KIT-A 3749016



## Maintenance A

### Grasso V Large Series

Company: GEA Refrigeration Netherlands N.V.

Document Number: 0087902

Version: 010 / Language: EN-GB / Publication date: 24.11.2025



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# 1 General

## 1.1 Release notes

#	Reference / Hyperlink contents of revision	Description
	Service Kits Instruction for KIT-A 3749016	GEA Refrigeration Netherlands N.V. Version 010 Release date 24.11.2025
	Previous versions	005, released December-2023 006, released February - 2024 007, released April - 2024 008, released April - 2025 009, released July - 2025
1	Small fixes version 010	Updated QR codes, part numbers and descriptions

## 1.2 About this document

This document is applicable to the compressors in the table below.

	First generation		Second generation	
	Single stage	Two stage	Single stage	Two stage
Normal	V 700	V 700T	V 700-2	V 700T-2
	V 1100	V 1100T	V 1100-2	V 1100T-2
	V 1400	V 1400T	V 1400-2	V 1400T-2
	V 1800	V 1800T	V 1800-2	V 1800T-2
High Speed	V 700 HS	V 700T HS	V 700-2 HS	V 700T-2 HS
	V 1100 HS	V 1100T HS	V 1100-2 HS	V 1100T-2 HS
	V 1400 HS	V 1400T HS	V 1400-2 HS	V 1400T-2 HS
	V 1800 HS	V 1800T HS	V 1800-2 HS	V 1800T-2 HS
CM-Series	V 700 CM	V 700T CM		
	V 1100 CM	V 1100T CM		
	V 1400 CM	V 1400T CM		
	V 1800 CM	V 1800T CM		

## 1.3 Manufacturer address

GEA Netherlands N.V.  
Parallelweg 25  
Netherlands  
5223 AL 's-Hertogenbosch

## 1.4 Customer service

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Phone	+31 73 6 203 911
Email	pistonspareparts@gea.com
Website	www.GEA.com

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## 1.5 Order information

Our web shop <https://blushop.gea.com/> is recommended to identify and/or to order the right spare parts.

## 1.6 Mounting information

### ATTENTION

**How to assemble the parts is described in the Maintenance Instruction manual (MI). Refer to 2 Packing list for the QR-codes for the available documentation.**

- To replace parts, follow the instructions in the Maintenance Instruction manual (MI).

## 2 Packing list

### 0087902 Packing List and Document References for Service Kit A, 3749016, Grasso V Large Series

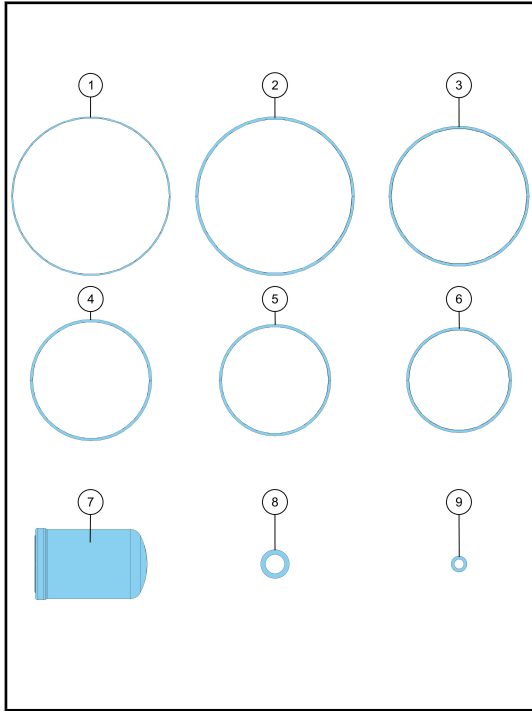
QR Document References 2nd Generation

<b>SPC-KitA-VL 311750</b>	<b>II-VL-2 342789</b>	<b>MI-VL-2 348073</b>	<b>SPC-Parts-VL-2 (HS) 343872</b>
	<b>II-VLHS-2 342790</b>	<b>MI-VLHS-2 348074</b>	

QR Document References 1st Generation

<b>SPC-KitA-VL 311750</b>	<b>II-V 166213</b>	<b>MI-V 166185</b>	<b>SPC-Parts-VL 341543</b>

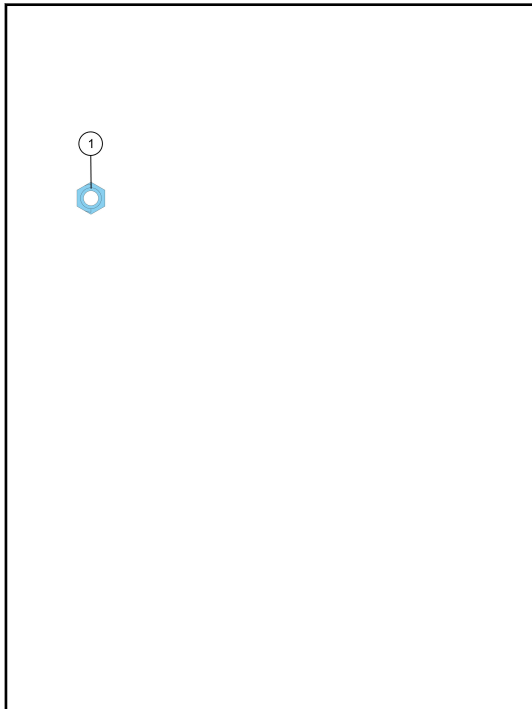
Packing List 3749016 - Service Kit A (1/2)



Position Description

1	1x 0952198 O-RING 212.50 A
2	1x 0952722 O-RING 209.14 B
3	1x 0952346 O-RING 183.74 A
4	1x 0952384 O-RING 158.34 A
5	1x 0952374 O-RING 145.00 A
6	6x 0952363 O-RING 136.12 A
7	1x 0711027 OIL FILTER GRASSO V
8	1x 1139600 LOCKING RING M12
9	6x 1139300 NL LOCK WASHER SET 6

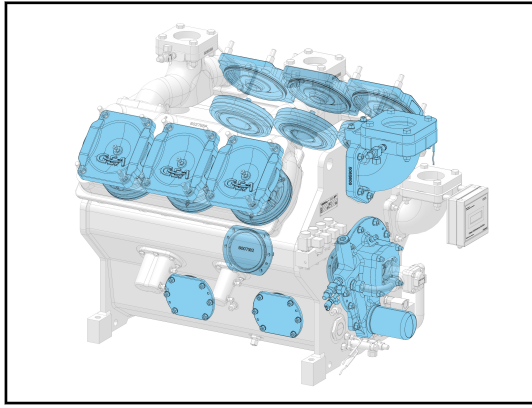
Packing List 3749016 - Service Kit A (2/2)



Position Description

1	1x 0145600 LOCKING NUT M12
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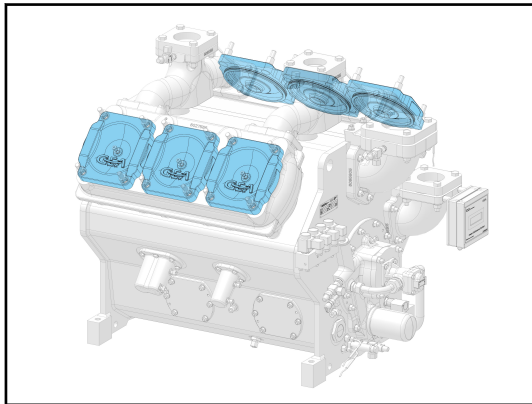
### Overview 3749016 - Service Kit A



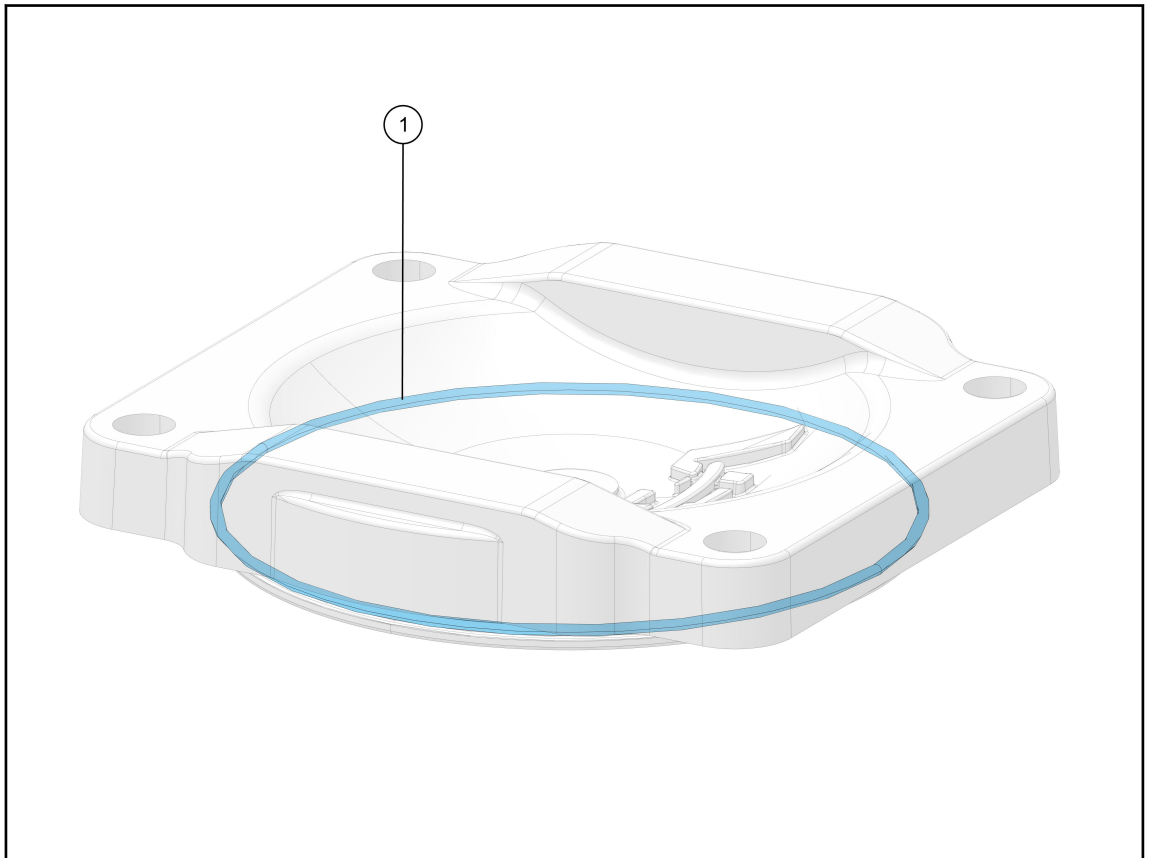
### 3 Replacement parts service kit A

#### Cylinder head cover

Location of the cylinder head covers



Spare parts cylinder head cover



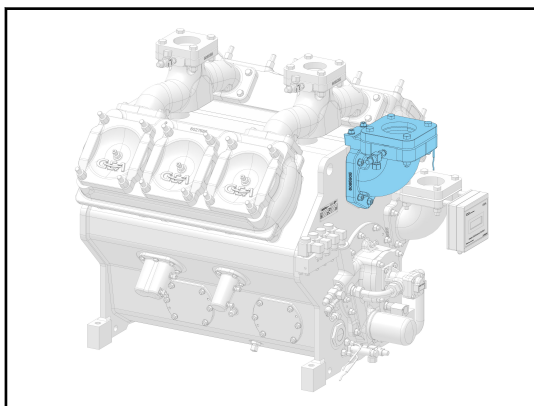
Position Description

Position Description

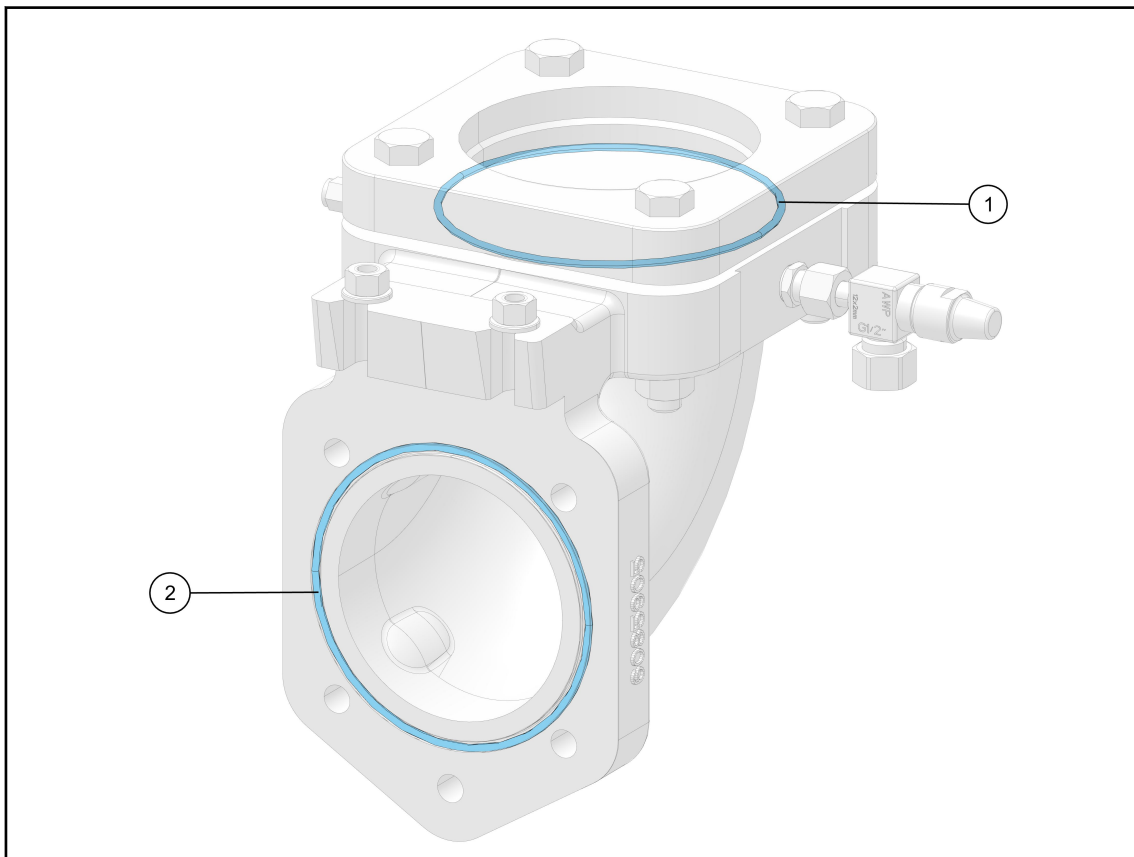
1 1x 0952722 O-RING 209.14 B

## Suction elbow

Location of the suction elbow



Spare parts suction elbow



Position Description

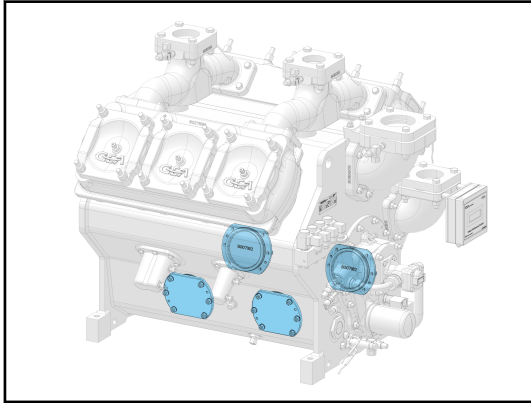
Position Description

1 V 700 & V 1100: 1x 0952384 O-RING  
158.34 A | V 1400 & V 1800: 0952346 O-  
RING 183.74 A

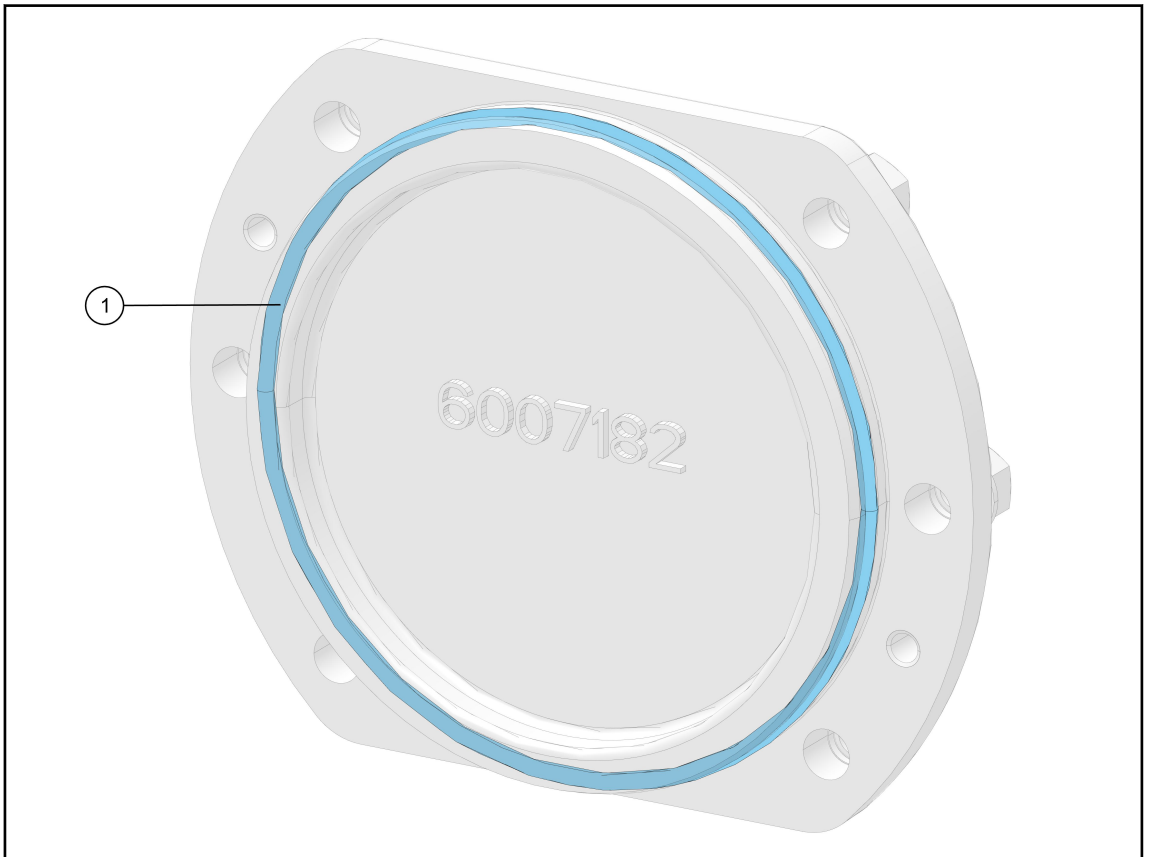
2 1x 0952374 O-RING 145.00 A

## Service cover

Location of the service cover



Spare parts service cover



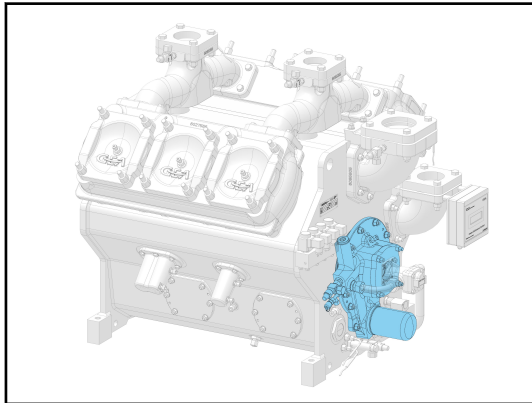
Position Description

Position Description

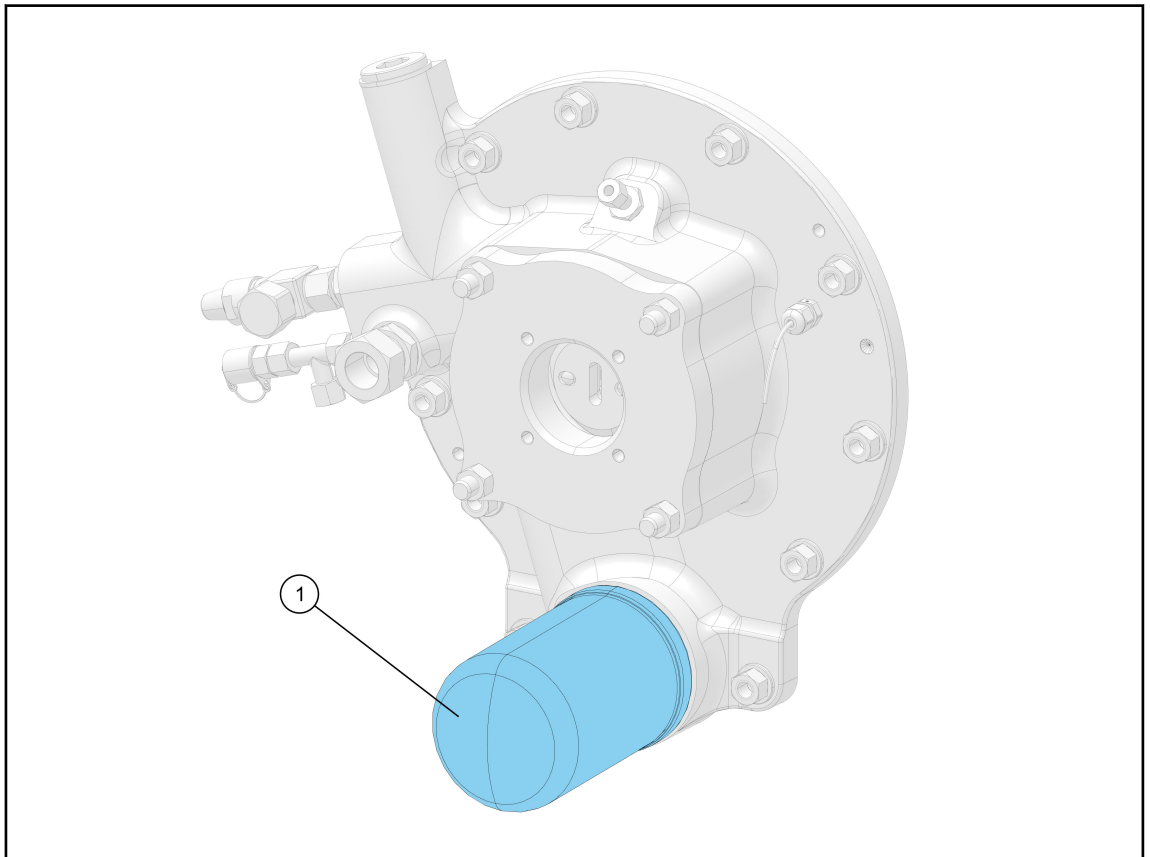
1	1x 0952363 O-RING 136.12 A
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## Oil discharge filter

Location of the oil discharge filter



Spare parts oil discharge filter



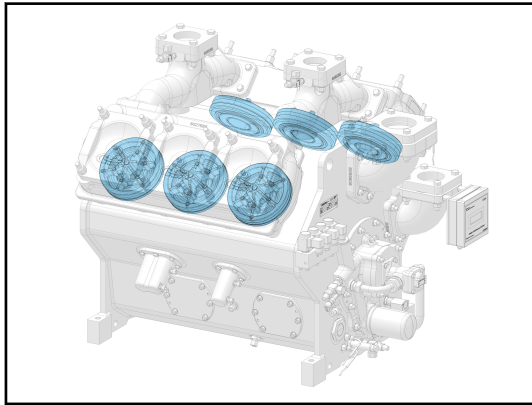
Position Description

Position Description

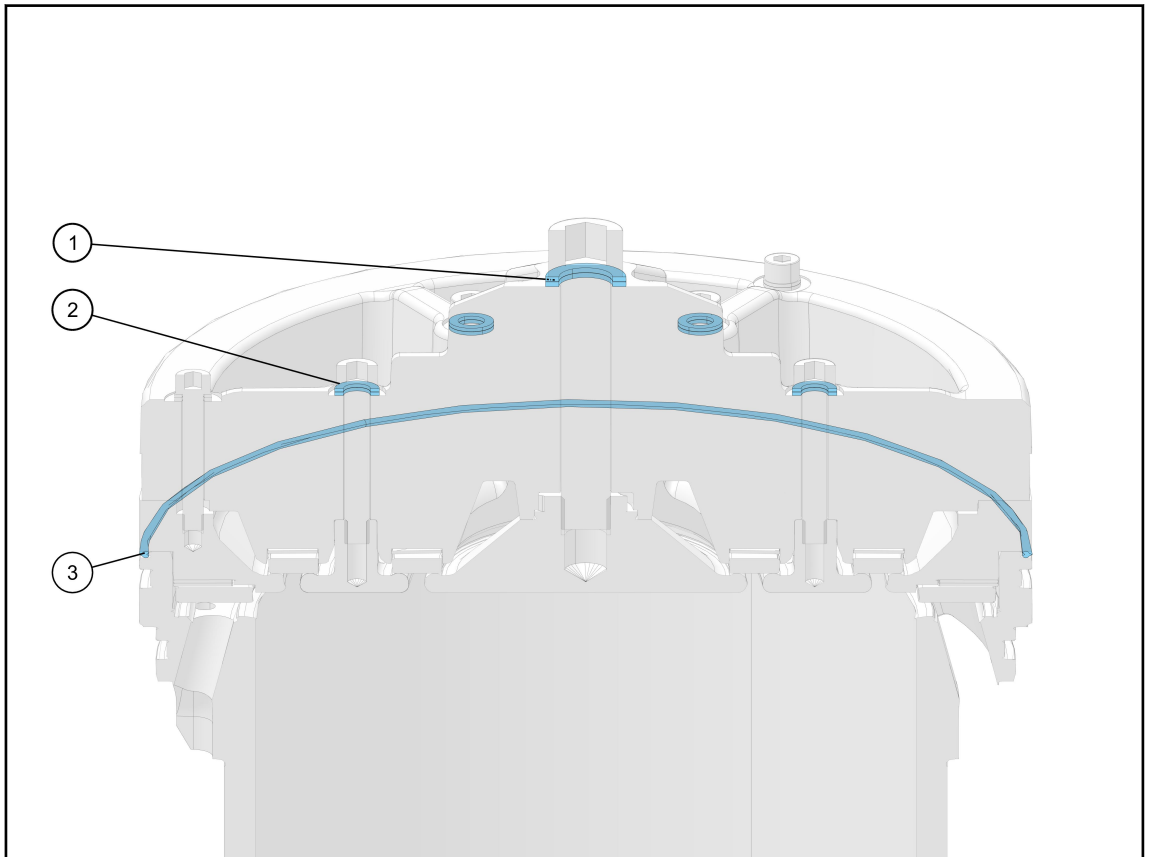
1 1x 0711027 OIL FILTER GRASSO V

## Discharge valves

### Location of discharge valves



### Spare parts discharge valve



Position	Description	Position	Description
1	1x 1139600 LOCKING RING M12	2	6x 1139300 NL LOCK WASHER SET 6
3	1x 0952198 O-RING 212.50 A		

Item number 0145600 only applies to a discharge valve with a stud bolt. Then the locking nut must be replaced.

**GEA Netherlands N.V.**  
**Parallelweg 25**  
**5223 AL 's-Hertogenbosch , Netherlands**

**Phone +31 73 6 203 911**

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