



GEA SMARTPACKER SERVICE KITS

For complete and convenient
scheduled maintenance services

WE CARE ABOUT YOUR UPTIME

At GEA, we are committed to supporting your ongoing success by providing services that include maintenance, monitoring, analysis, and optimization of your production equipment. Our goal is to help you achieve your business objectives by providing you with a tailored service.

Preventive maintenance is a key component for keeping your equipment safe and efficient, while extending its working life. That's why our specialists are dedicated to maintaining and enhancing the performance of your machines throughout its entire life cycle.

We offer flexible service level agreements that can be adapted to your specific needs and budget. Our commitment to providing high-quality equipment maintenance services ensures that you can rely on GEA to keep your equipment functioning at its best.

We only use original spare parts for maintenance and repairs, which are all tested for safety, quality, and performance. In addition, with our modernization services, GEA can help you to save on water and energy usage.



TAILORED SERVICE FOR YOUR NEEDS

SmartPacker Service Kit Options

You can easily order predefined service kits through your standard service channels. Alternatively, you may choose to install the service kits yourself or request assistance from our highly trained GEA service engineers through a service level agreement (SLA).



GEA SmartPacker CX360

Module	Assembly group	Variant	Kit**	Service Kit material number	Advised service interval (months)		
					High usage* ca. 6000 h/year	Mid usage* ca. 4000 h/year	Low usage* ca. 2000 h/year
Film brake	Film brake		K (p)	2005756467	6	12	12
			K (c)	2005758392	12	24	36
Vacuum supply	Vacuum pump	Busch Pump	K (c)	2005673384	6	6	12
		Becker Pump	K (c)	2005673395	6	6	12
Dancer arm	Film roller		K (c)	2005673593	24	36	36
Film carrier	Film roller		K (c)	2005673582	24	36	36
Film transportation	Vacuum belts holder		K (p)	2005673406	12	24	24
			K (c)	2005673417	24	36	36
	Vacuum belts drive		K (c)	2005673428	6	6	12
Horizontal sealing system (cross seal PTC with Teflon)	Clamping jaw		K (c)	2005673439	6	6	12
	Inner jaw, fixed		K (c)	2005673450	6	6	12
	Inner jaw, moving		K (c)	2005673494	24	24	36
Closing mechanism (interside)	Different parts		K (p)	2005673516	6	6	12
			K (c)	2005673527	12	24	36
	Tracking length		K (c)	2005758964	12	24	36

* Service intervals are not only determined by run time but also by other parameters, such as safety considerations and the potential risk of system breakdown. The main drivers for determining service intervals are usually labor and production costs, which can result in similar intervals for users with mid or high usage, such as those operating two or three shifts.

** There are complete (c) and partial (p) kits, depending on the level of maintenance

GEA SmartPacker CX400

Module	Assembly group	Variant	Kit**	Service Kit material number	Advised service interval (months)		
					High usage* ca. 6000 h/year	Mid usage* ca. 4000 h/year	Low usage* ca. 2000 h/year
Film brake	Film brake		K (p)	2005756467	6	12	12
			K (c)	2005758392	12	24	36
Vacuum supply	Vacuum pump	Busch Pump	K (c)	2005673384	6	6	12
		Becker Pump	K (c)	2005673395	6	6	12
Dancer arm	Film roller		K (c)	2005673593	24	36	36
Film carrier	Film roller		K (c)	2005673582	24	36	36
Film transportation	Vacuum belts holder		K (p)	2005673406	12	24	24
			K (c)	2005673417	24	36	36
	Vacuum belts drive		K (c)	2005673428	6	6	12
Horizontal sealing system (cross seal PTC with Teflon)	Clamping jaw		K (c)	2005673439	6	6	12
	Inner jaw, fixed		K (c)	2005673450	6	6	12
	Inner jaw, moving		K (c)	2005673494	24	24	36
Closing mechanism (interside)	Different parts		K (p)	2005673516	6	6	12
			K (c)	2005673527	12	24	36
	Tracking length		K (c)	2005758964	12	24	36

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GEA SmartPacker SX400

Module	Assembly group	Variant	Kit**	Service Kit material number	Advised service interval (months)		
					High usage* ca. 6000 h/year	Mid usage* ca. 4000 h/year	Low usage* ca. 2000 h/year
Film brake	Film brake		K (p)	2005756467	6	12	12
			K (c)	2005758392	12	24	36
Vacuum supply	Vacuum pump	Busch Pump	K (c)	2005673384	6	6	12
		Becker Pump	K (c)	2005673395	6	6	12
Dancer arm	Film roller		K (c)	2005673593	24	36	36
Film carrier	Film roller		K (c)	2005673582	24	36	36
Film transportation	Vacuum belts holder		K (p)	2005673406	12	24	24
			K (c)	2005673417	24	36	36
	Vacuum belts drive		K (c)	2005673428	6	6	12
Vertical sealing system (cylinder)	Arm		K (c)	2006294079	12	24	24
			K (c)	2003010029	24	36	36
Horizontal sealing system, intermittent (cross seal PTC with Teflon)	Clamping jaw		K (c)	2005673439	6	6	12
	Inner jaw, fixed		K (c)	2005673450	6	6	12
	Inner jaw, moving		K (c)	2005673494	24	24	36
Closing mechanism (interside)	Different parts		K (p)	2005673516	6	6	12

* Service intervals are not only determined by run time but also by other parameters, such as safety considerations and the potential risk of system breakdown. The main drivers for determining service intervals are usually labor and production costs, which can result in similar intervals for users with mid or high usage, such as those operating two or three shifts.

** There are complete (c) and partial (p) kits, depending on the level of maintenance

GEA SmartPacker TwinTube

Module	Assembly group	Variant	Kit**	Service Kit material number	Advised service interval (months)		
					High usage* ca. 6000 h/year	Mid usage* ca. 4000 h/year	Low usage* ca. 2000 h/year
Film brake & expansion shaft	Expansion shaft (70/76 mm)		K (c)	2005759118	24	36	36
Vacuum supply	Vacuum pump	Busch Pump	K (c)	2005673384	6	6	12
		Becker Pump	K (c)	2005673395	6	6	12
Dancer arm	Film roller		K (c)	2005761054	24	36	36
Film carrier	Film steering		K (c)	2005761043	24	36	36
	Film web		K (c)	2005761043	24	36	36
Film transportation	Vacuum belts holder		K (p)	2005759415	12	24	24
			K (c)	2005759437	24	36	36
	Vacuum belts drive		K (c)	2005759074	6	6	12
Closing mechanism (interside), only for cross seal	Different parts		K (p)	2005758876	6	12	12
			K (c)	2005758887	12	24	36
	Tracking lenght		K (c)	2005758964	12	24	36

* Service intervals are not only determined by run time but also by other parameters, such as safety considerations and the potential risk of system breakdown. The main drivers for determining service intervals are usually labor and production costs, which can result in similar intervals for users with mid or high usage, such as those operating two or three shifts.

** There are complete (c) and partial (p) kits, depending on the level of maintenance

